

Operating Instructions Testomat[®] Modul CL-R

Process Photometer Module
for Chlorine
parameterisable via RS232



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Important safety information



Read the operating instructions carefully and in full before working with the device.

Ensure that the operating instructions are accessible at any time for all users. When an SD card is used in the device, it can also be stored on the same as a PDF file.

If transferring the Testomat® Modul CL-R device to third parties, ensure these operating instructions are always included.

Observe the safety precautions and safety recommendations when using reagents, chemicals and cleaning agents. Observe the relevant safety data sheet! For reagents we supply, the relevant safety data sheets are available online at www.heylanalysis.de.

Intended use

The Testomat® CL module process photometer is a robust wet-chemical online transmitter for monitoring the decay behaviour in cooling towers after shock chlorination. The measuring range for total chlorine or free chlorine is 0 to 5 ppm.

Comply with the output limits specified in the [Technical data](#) section on page 53.

Observe the areas and limits of application of the indicators and the requirements imposed by the medium to be measured (see page 9).

The scope of intended use presumes that you have read and understood the instructions and particularly the section [Important safety information](#).

Improper use is deemed to occur if you use the device

- outside the applicable scope, as specified in these instructions,
- under operating conditions that deviate from the scope specified in these instructions.

Qualification of personnel

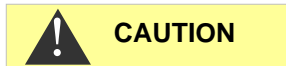


The assembly and commissioning require basic electrical and process engineering expertise as well as knowledge of the applicable specialist terms. The assembly and commissioning must therefore be performed only by a specialist or a properly trained person instructed and supervised by a specialist.

A specialist is a person who can draw on professional training, knowledge and experience as well as knowledge of applicable provisions to assess work assigned to him/her, detect potential hazards and implement suitable safety measures. A specialist must comply with the applicable professional rules.

Warnings in this manual

These instructions include warnings against specified actions that involve the risk of injury or property damage. Warnings are structured as follows:



Description of the type or source of danger

Description of the consequences of non-compliance

- Hazard prevention indications. Compliance with these hazard prevention measures is imperative.
-

The signal word "**RISK**" refers to a significant danger that represents a direct threat and will definitely result in severe injuries or even be fatal if not avoided.

The signal word "**WARNING**" refers to a possible danger that may result in severe injuries or even be fatal if not avoided.

The signal word "**CAUTION**" refers to a potentially dangerous situation that could result in minor to moderate injuries or property damage if not avoided.

The signal word "**NOTE**" refers to important pieces of information. If this information is not heeded, it may adversely affect operational procedures.

Additional documentation

The Testomat® Modul CL-R is a system component. Accordingly, you should also observe the system documentation of the system manufacturer.

Special attention is required at this point

General Information



- During assembly and commissioning, observe the specific national and local requirements.
- Observe the accident prevention and conservation requirements in the country of use and at the installation site.
- Make no changes or modifications to the device that go beyond the scope of use specified in these instructions. Doing so will void the warranty.

Requirements for the installation site

Ensure that the following conditions are met at the installation site:

- Use the device in indoor locations only.
- The ambient temperature is between 10 and 40 °C.
- The installation site is at altitudes under 2000 m.
- The maximum relative humidity is 80 % at temperatures of up to 31 °C (linear declining up to 50 % relative humidity at 40 °C).

- The device must always be protected against wetness and moisture. Under no circumstances may it be exposed to splashed water or condensate.
- Surge category II
- Soiling degree II

Requirements of cable for operating voltage and system components and installed lines

Use only cables and installed lines which meet the following requirements:

- The terminal strips on the circuit board require core cross-sections of between 0.08 and 2.5 mm². This applies to single-wire and fine-wire cores with wire end ferrules without plastic collar.
For fine-wire cores with wire end ferrules and plastic collar, the cross-section may be up to 1.5 mm².
For single-wire cores, AWG28 – AWG12 can also be used.
- The cable ducts installed by the manufacturer in the device have a clamping range of 4.5 to 10 mm. This means that the external diameter of the laid cable must remain within the range of 4.5 to 10 mm. If you use other ducts, the cable diameters must correspond to the ducts.

NOTE

Optimum cross-section of the cores

If the core cross-section is less than 0.5 mm², jamming may occur when the cores are loosened from the terminal strip. We therefore recommend using wires with cross-sections greater than 0.5 mm².

Requirements for cable ducts

- The recesses in the housing are intended for M16 ducts.
- The ducts should have a smooth and rounded opening (to protect against bending and abrasion).
- The duct should include a strain relief that prevents slippage of the cable and that cannot be disengaged without a tool.
- You can order cable ducts from us as spare parts (see [Testomat® Modul CL-R spare parts and accessories](#) on page 51).

During assembly

- Always disconnect the relevant system component from the power source before assembling the device or connecting it to the power supply or disconnecting it from the same. Prevent any inadvertent reactivation of the device.
- Only connect the device to the operating voltage as specified on the type plate.
- Observe the technical data and the environmental parameters.



WARNING

- The connections for operating voltage and relay outputs must be laid separately from each other, to guarantee corresponding insulation between the cables.

NOTE**Avoiding interference voltages**

The Testomat® Modul CL-R device requires stable and uninterrupted supply voltage. Where applicable, use a mains filter to shield the Testomat® Modul CL-R device from interference voltages, which may be generated for example within the network by magnetic valves or large-scale engines. Never lay the connecting cables in parallel to mains cables.

**ATTENTION****Handling may cause damage or destruction of electrical components!**

If you need to open the upper door, you should take the necessary safety measures to avoid electrostatic discharge onto the components (ESD safety).

Make sure you are earthed before opening the casing.

During operation

- **The device has no on/off switch.**

Use an external switch to turn the unit on and off. The switch must be installed next to the device and must be marked as power switch for the device - for example with a label.

- Ensure that the maximum electrical load capacity of the switching outputs is not exceeded, particularly for inductive loads. The power supply for the user inclusive device is secured with a 1 A fuse, which means the total of all loads must not reach 1 A.
- In the event of any malfunctions, immediately switch off the Testomat® Modul CL-R device and inform the service personnel. Never attempt to repair the Testomat® Modul CL-R device yourself. Doing so will invalidate the guarantee. Repairs must be performed by authorized service personnel only.

During cleaning

- Only use a dry and lint-free cloth to clean the device.
- Maintenance and care instructions are included in the section [Maintenance](#) on page 43 and in the Testomat® Modul CL-R maintenance manual.

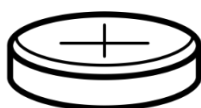
Repairing a defective device

- A defective device, regardless of the guarantee period, can be serviced only when the device is dismantled and the error is described. Also inform us of the indicator type currently in use, the batch number and the measured medium. Make no changes or modifications to the device that go beyond the scope of use specified in these instructions. Doing so will void the warranty. This applies particularly to the measuring chamber holder, the seal of which must remain undamaged. If you send the device in for repair, completely empty the measuring chamber and remove the indicator bottle and the drain funnel.
Before dismantling, the type of error must be noted (error number, error effect, log file of the SD card).
- Once a protective device has been triggered (safety fuse), initially try resolving the cause of error (e.g. by replacing a defective valve), before reactivating the protective device. Frequent triggering always signifies an error, which under certain circumstances may also damage the device.

During disposal

- Dispose of the device in accordance with the regulations of your country.

Batteries:



The device is built with a removable lithium battery (CR2032 / 3V) made by VARTA or similar.

Batteries and devices must be disposed of separately! Dispose of batteries in accordance with the guidelines in your country.

**CAUTION****NOTE**

Operating requirements

- Problem-free operation of the Testomat® device is only possible when using Heyl Testomat® reagents and only within the pH range of 5 – 9.5! Using external products may invalidate the guarantee.
- Only operate the device within the scope of parameters specified under section [Technical data](#) on page 53.
- When operating without the instrument cover (Art. No. 37798), only protection class IP 40 is valid.
- Please note that oxidizing agents other than chlorine, e.g. ozone, chlorine dioxide or hydrogen peroxide, are also recorded and increase the measuring result!
- If the test water contains more than 20 mg/l CO₂ (carbonic acid), erroneous evaluations cannot be ruled out. In this case, use an irrigator (e.g. optional accessory from Heyl Co.).
- The water to be measured must be clean and free of bubbles!
- The concentrations of disruptive ingredients can be determined with colorimetric TESTOVAL® test comparators from Gebr. Heyl.
- Careful handling of the device enhances the operational safety and the service life! With this in mind, perform a visual inspection of the device at regular intervals as follows:
 - Has the expiry date of the indicator elapsed?
 - Are the hose connections of the dosing pump leakproof?
 - Is there any air in the dosing hoses?
 - Are all water connections leakproof?
 - Is the device excessively soiled?
 - Are the measuring chamber and drain channel/drain hose clean?
- Problem-free operation is contingent on regular maintenance! Maintenance and care instructions can be found in the [Maintenance](#) section on page 43.
- Indications of problems can be found in the [Error messages and troubleshooting](#) section on page 34.

Scope of delivery

1x Testomat® Modul CL-R

1x plastic bag including 2 screw caps with hole and 2 inserts for the indicator bottles

1 package including 1 plastic bag with drain funnel

1 User manual

1 plastic bag with stickers for marking as CL-T or CL-F

Performance specifications

The process photometer Testomat® Modul CL-R is a robust, wet chemical online measuring converter to measure the concentration of total chlorine and free chlorine in the measuring range 0 - 5 mg/l in cooling circuits when applying the photometric analysis principle. Instrument operation is based on the DPD method according to EN ISO 7393-2. The analysis is carried out through the addition of two reagents and the measurement result is obtained after a reaction time of approx. 15 seconds (pure measurement time without flush time).

- The device is connected to an overriding control system.
- The output of the measurement values occurs via a 4-20 mA interface and via RS232 interface.
Optional: Display for measured value display in ppm.
- Analysis trigger:
 - Measurement phase mode: A start impulse triggers a sequence of analyses for the period of between 10 minutes and 12 hours.
 - Continuous mode: Analyses are continuously carried out at a set interval. The analysis interval can be set within the range from 10 to 60 minutes.
- Shared output for the alarm



CAUTION

Connect to the max. 35 VAC / 60 VDC relay.

- Parameterisation with the Service Monitor program (on the SD card), logging of error and maintenance messages and a firmware update with the SD card
- USB connection for service purposes and for parameterisation with the Service Monitor program
- History for error and maintenance messages
- Built-in self-test with ongoing monitoring

Interaction with the controller

There are two operating modes for the device:

Measurement phase mode: With a single impulse, the controller starts a sequence of measurements. The device carries out analyses

for a selected period (measurement phase) in a time interval (measurement interval).

Continuous mode: The device performs analyses in a set interval.

To calculate the measured value, the control is assigned the measuring range end value of 5 ppm to the current value of 20.0 mA.

To calculate the measurement value, the controller requires the measurement range final value for the reagent type used. This is assigned to the 20.0 mA current.

After an analysis, a current corresponding to the measurement value is output. It is only adjusted to the new measurement value after the subsequent analysis.

In measurement phase mode, a current of 4 mA shall be output outside of the measurement phase.

When using the RS232 interface, the Testomat® Modul CL-R transfers its determined measurement result to the control system. All measurement data and error messages are always transferred to the RS232 interface, even if they are not used.

Measurement calculation

The current is calculated internally according to the following formula:

$$I \text{ [mA]} = \left(\frac{\text{Measurement [ppm]}}{5.00 \text{ ppm}} \times 16 \text{ mA} \right) + 4.0 \text{ mA}$$

Thus, the measurement from the emitted current is calculated as follows:

$$\text{Measurement [ppm]} = \frac{I \text{ [mA]} - 4 \text{ mA}}{16 \text{ mA}} \times 5 \text{ ppm}$$

The following table gives an overview:

Current in mA	Concentration in ppm
8	1,25
10	1,88
12	2,5
15	3,44
20	5

NOTE

Measurements above 5 ppm

Attention! At concentrations > 5 ppm, 20 mA are emitted.



CAUTION



NOTE

Assembly

Hazard due to defective assembly!

- Assemble the Testomat® Modul CL-R device in a location shielded from drips and splashes of water, dust and aggressive substances – e.g. in a switching cabinet or on a suitable wall.

Notes for problem-free operating procedures

- Assemble the Testomat® Modul CL-R device vertically and without mechanical stresses.
- Assemble the Testomat® Modul CL-R device in a location free of vibration.

Assembling the Testomat® Modul CL-R

Requirements for the installation site

We recommend short intake lines (under 3 m) to the Testomat® Modul CL-R. For intake lines longer than 3 m, purge periods of longer than 60 s must be configured (see section [Internal "Flush time"](#) on page 29).

Measurement error under strong incidence of light

When installing and operating without the instrument cover (Art. No. 37798), avoid direct sunlight or strong incidence of light, as this may impair the measurement.

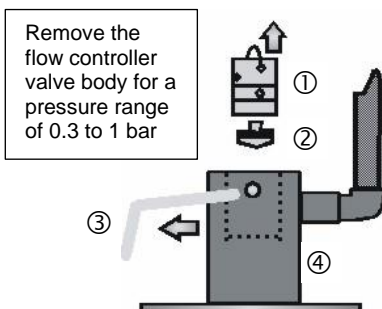
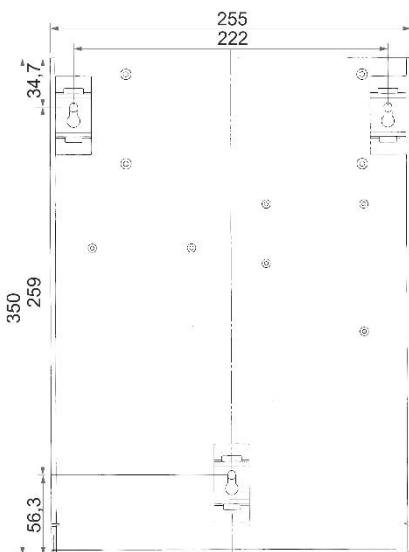
- Drill the mounting holes as specified in the accompanying sketches.
- Secure the device with three screws in a suitable place in the switching cabinet or on the wall.

Use of the Testomat® Modul CL-R within a pressure range of 0.3 to 1 bar

Before assembling please check whether adaptation to a lower working pressure is required. When delivered, the device is equipped for a pressure range of 1 to 8 bar. To operate the device within a pressure range of 0.3 to 1 bar, the flow controller valve body ② should be removed (e.g. when using a type R mini irrigator, see section [Additional accessories](#) on page 52). For this purpose, take the locking pin ③ from the controller/filter housing ④. Then pull the controller plug ① on the metal brackets out of the drill hole. Then remove the flow controller valve body ② and re-insert the controller plug and locking pin.



NOTE



Remove the flow controller valve body for a pressure range of 0.3 to 1 bar

At pressures under 0.3 bar or when sucking out of a tank, our MepuClip booster pump can be used (see section [Additional accessories](#) on page 52).

Connecting the water intake and discharge



CAUTION

When using a cooler

- Water exceeding 40 °C may lead to burns and may damage the parts of the Testomat® Modul CL-R exposed to the water.

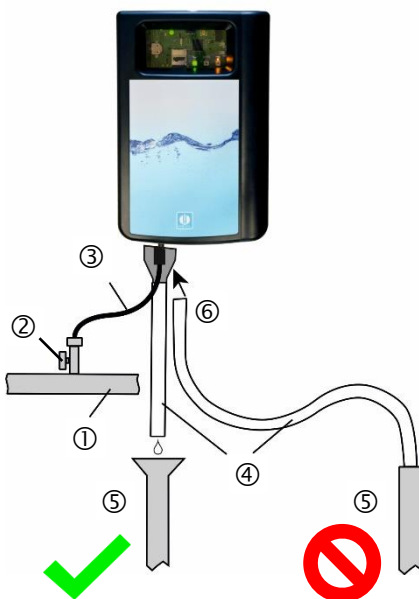
NOTE

Notes for problem-free operating procedures

- The water pressure must be within the range 0.3 to 8 bar.
- To operate within a pressure range of 0.3 to 1 bar or when supplying via a booster pump, please remove the controller valve body from the controller and filter housing. The pump should have a capacity of 25 to 35 liters/hour and be correspondingly resistant to the medium being measured (e.g. our booster pump MepuClip Art. No. 270410).
- For operation exceeding 8 bar, a pressure reducer must be used.
- Significant pressure fluctuations should be avoided.
- The measurement water temperature must be between 10 and 40 °C.
- For water temperatures exceeding 40 °C, a cooler must be installed in the intake of the Testomat® Modul CL-R.

Water intake

The test water is extracted from the sampling pipe and channelled to the supply nozzles of the Testomat® Modul CL-R. The device comes with a plug connection for plastic hoses 6/4 x 1 as standard (external diameter 6 mm / internal diameter 4 mm, wall thickness 1 mm).



- Connect the water intake ③ of the Testomat® Modul CL-R directly to the sampling pipe ① directly behind the water treatment plant.
- Always establish the connection vertically upwards, to prevent dirt particles from being conveyed from the sampling pipe to the device.
- Assemble a manual stop valve ② in the water intake ③ to the Testomat® Modul CL-R.
- For the water intake use opaque plastic pressure hose 6/4 x 1 (max. length 5 m).
- Purge the water intake to remove dirt particles.

Water drain

The water is conveyed through the measuring chamber via an open funnel ⑥ and the drain hose ④ installed on the same and into the duct.

- Remove the supplied funnel.
- Accommodate the funnel ⑥ underneath, in the recess of the housing designated for that purpose.
- Connect the funnel of the Testomat® Modul CL-R with a drain hose ④ (internal diameter 12 mm).
- Lay this hose ④ **free of back pressure** and without the siphon effect to the drain ⑤.

Connect mains and devices

- Connect the device only to a 24 VDC power supply.



WARNING

Risk of injury from assembly when voltage is present!

Unless you disconnect the power supply before commencing assembly, you risk injury, destruction of the product or damage to system components.

- Disconnect all power to the relevant system component before assembling the Testomat® Modul CL-R device.
- When connecting, use only verified cables with sufficient line cross-section (see [Requirements of cable for operating voltage and system components and installed lines](#) on page 6).



CAUTION

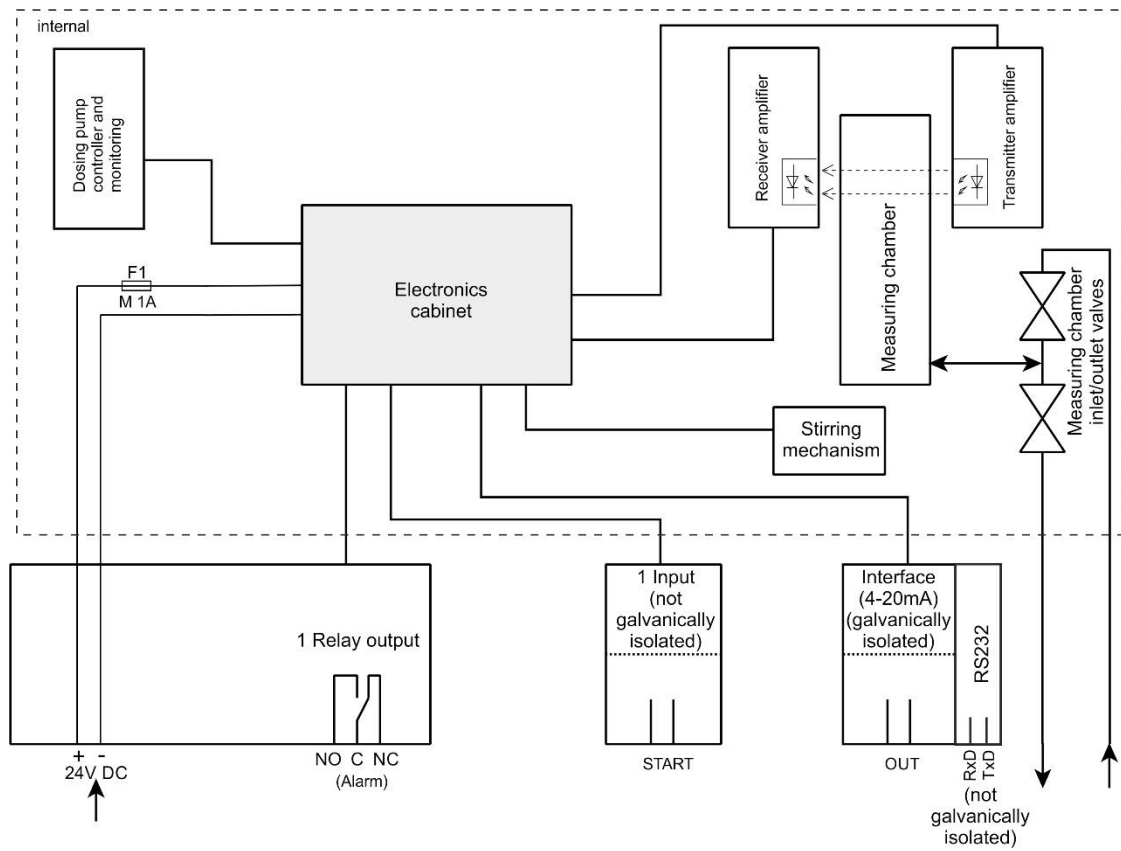
Danger of damage due to electromagnetic fields!

If you assemble the Testomat® Modul CL-R device or connecting cables parallel to mains cables or in the vicinity of strong electromagnetic fields, the device may be damaged or the measurement disrupted.

- Keep the connecting cables as short as possible.
 - Lay the connecting cables and mains cables separately.
 - Shield the device from strong electromagnetic fields.
-

Block diagram of Testomat® Modul CL-R

Illustrated position of relays: Device without current



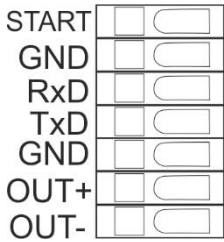
Connecting inputs and outputs



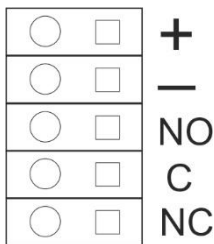
Correct connection of the inputs and outputs

Incorrect connections will damage the device!

- Do not expose the connections to any external voltage!
- Ensure that the cores in the terminals are securely in place.

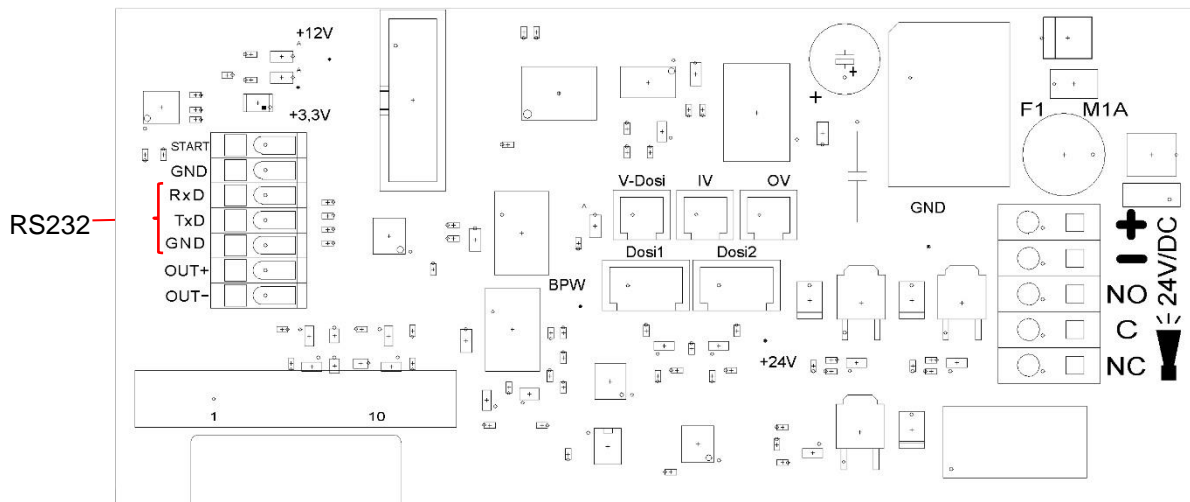


Terminal designation	Type	Function	Note
OUT + OUT -	OUT	Current loop 4 - 20 mA	Galvanically isolated
START GND	IN	External start/stop of analysis Ground	Only connect isolated break contacts/closing contacts!
GND	IN	Ground	
RxD TxD	IN OUT	RS232 interface	Not galvanically isolated (RxD currently not in use)

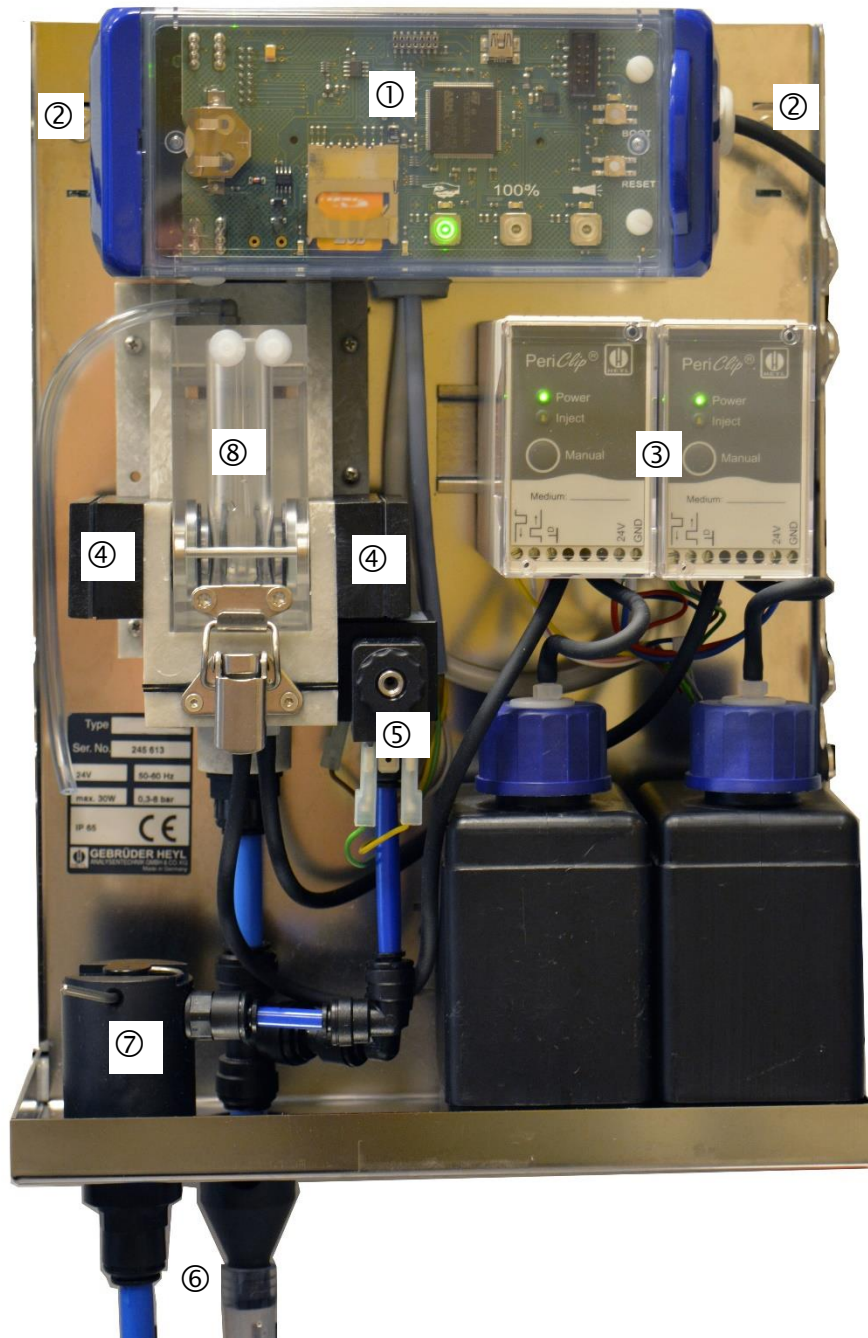


Terminal designation	Type	Function
+ / -	Operating voltage	24 VDC
NO	Alarm output – NO contact	floating relay output/ max. 35 VAC/60 VDC
C	Alarm output – Root	floating relay output/ max. 35 VAC/60 VDC
NC	Alarm output – NC contact	floating relay output/ max. 35 VAC/60 VDC

A detailed description is included in section [Description of the signal inputs and outputs](#) on page 32.



Internal design Testomat® Modul CL-R

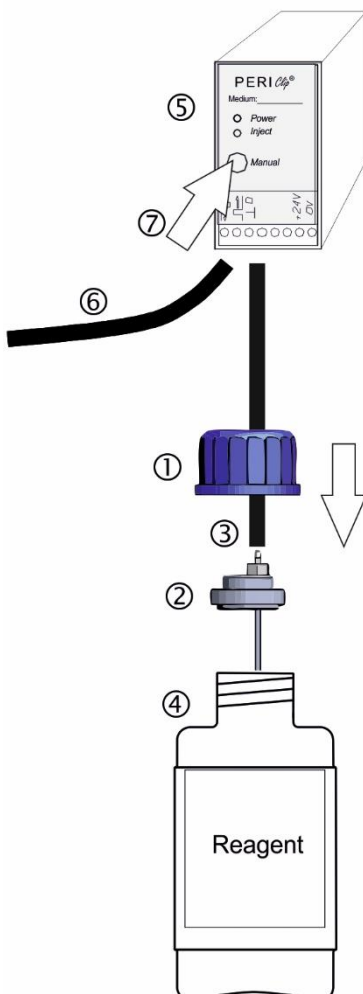
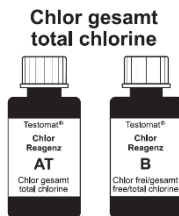
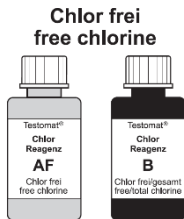


①	Control circuit board, Base circuit board with terminal strips for inputs and outputs is behind
②	Cable gland on both sides
③	Dosing pumps
④	Optical unit (sender right/receiver left)
⑤	Solenoid valve
⑥	Water connections, inlet and outlet
⑦	Controller / Filter receiver
⑧	Measuring chamber

Commissioning



Placing of bottles:



Handling of reagents

Adhere to the respective safety data sheet!

Be careful to ensure that Heyl reagents are used!

Using external products may result in considerable measurement deviations or measurement errors. Damage caused by foreign particles in the area of the dosing pump, measuring chamber or valves is also possible. This may invalidate the guarantee!

Select parameters

The Testomat® Modul CL-R process photometer can be used to measure the content of either total chlorine or free chlorine. Which type of chlorine is defined is dependent on the reagents used (see also [Reagents](#) on page 52).

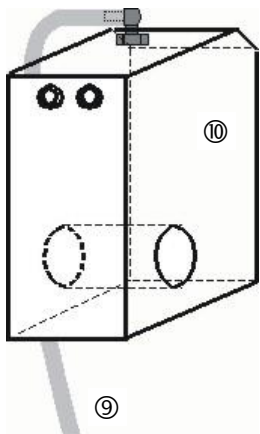
A mixture of reagents from different reagent sets will lead to an incorrect measurement result!

Please therefore label which type of analysis is to be used via the label that is included with the device.

Do not change the type of analysis.

Inserting the reagent bottle

- Remove the cover of the Testomat® Modul CL-R. To do this, raise the cover slightly and push it forward to remove it.
- Remove the cap from the indicator bottle.
- Remove the plastic bag from inside the lower housing door. The plastic bag contains the screw cap with hole ① and the insert ② for the screw cap.
- Place the insert ② into the bottle ④.
- Screw the screw cap with hole ① hand-tight onto the bottle ④.
- Place the bottle underneath the dosing pump. Observe correct allocation of the reagents A and B to the dosing pumps:
AT/AF = left, B = right.
- Push the intake hose ③ hand-tight onto the hose connector of the insert ②.



Measuring chamber ⑩
with tube ⑨

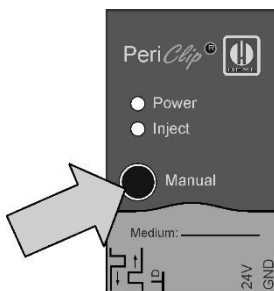
Opening the water inlet

- Slowly open the manually operated shut-off valve to prevent the measuring chamber ⑩ from overflowing. The flow controller requires a few seconds to function correctly.
- Make sure that the water conducting parts are not leaky.
- If water sprays from the tube ⑨ of the measuring chamber ⑩, reduce the amount of inlet water via manually operated shut-off valve. It should take 2 to 6 seconds to fill the measuring chamber!

Venting reagent lines

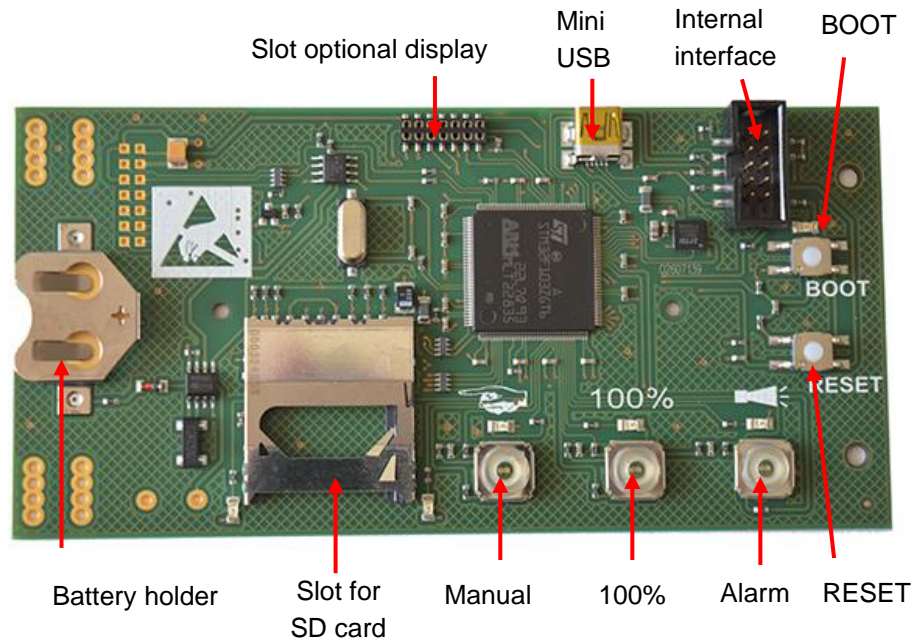
During operation, the pump (PERIClip) ⑤ automatically extracts reagent.

The pump's suction hose ④ and transport hose ⑥ must be filled with the reagent up to the measuring chamber so reagent is present for initial analyses.



- Switch the instrument on and press the **Manual** button on the circuit board.
- Press the **Manual** ⑦ key at the pump several times until the intake hose ③ and the transport hose ⑥ are filled up to the measuring chamber.
- If necessary, manually tighten the hose connectors of the intake and transport hose slightly in case of bubble formation.
- Press the **Manual** button on the circuit board to quit standby mode. The device starts the analysis.

Functions of the operating and display elements



Function keys



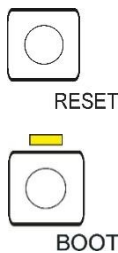
The **Manual** function key is used to start the standby mode which prevents the intermittent start of an analysis. The yellow LED flashes above the key in the process. After pressing the key again, the standby mode is cancelled again, and an analysis starts. During an analysis, the key flashes.



Acknowledge error and maintenance messages with the **Alarm** function key. An alarm message (key lights up red) is acknowledged when the error has been corrected. The key's light goes out. A maintenance message (the LED above the key lights up yellow) is acknowledged when the maintenance work has been performed.



You can set the indicator stock to 100% with the **100%** function key (see section [Changing an empty indicator bottle](#) on page 45).






Additional control elements on the circuit board

- **RESET key:** To reset the controller, proceed as for switching on and off.
- **BOOT key:** Used for firmware update and selection mode.
- **Plug-in slot for SD card:** For parameterisation, errors and maintenance messages and firmware updates
- **USB socket:** For connecting a computer to the service monitor for parameterisation.
- **Battery holder:** The battery holder houses a CR2032 lithium battery to retain the time setting even if the device is switched off.

Display elements of the function keys

The Testomat® Modul CL-R has three display elements: **Manual**, **Alarm** and **100%**.

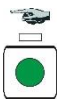

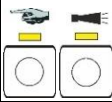
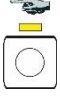



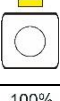


Each element consists of:

1. Symbol 
2. LED 
3. Function key 

The LEDs and function keys can adopt 3 states:

- OFF
- Light up
- Flash

You can find the display elements' different statuses and their meanings in the following table:

Display elements and their states	Meaning
 Manual lights up green:	The device is now ready for operation.
 Manual flashes green:	An analysis is currently being performed.
 LEDs above Manual and Alarm light up yellow:	The USB interface is active for communication with the computer.
 LED above Manual flashes yellow:	The device is in standby mode, i.e. it does not perform further analyses.
 Manual is on or flashes and the LED above Manual is on	A measurement phase is running. Manual button indicates whether an analysis is currently being performed (flashing) or not (lit).
 Alarm lights up red:	An error has occurred.
 Alarm flashes red:	A temporary malfunction has occurred (water shortage, turbidity, dirt contamination).
 LED above Alarm lights up yellow:	Maintenance must be performed.
 100% lights up red:	The reagent stock is depleted.
 100% flashes red:	The reagent stock is only sufficient for less than 50 analyses.

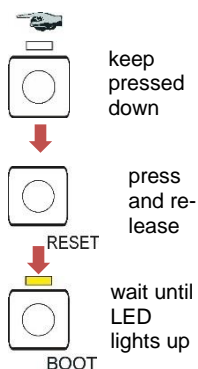
NOTE

The function keys are also used to operate the Testomat® Modul CL-R. You will find individual explanations and processes in the following chapters.

Adjusting parameters in the device

Adjust parameters such as time and date and measurement interval in the Service Monitor and then transfer the data to the device. To do this, you must connect the Testomat® Modul CL-R to a computer that has the Service Monitor software stored on it (see section [The Service Monitor program](#) on page 27).

You must start the device's selection mode to establish a USB connection between the Testomat® Modul CL-R and the computer.

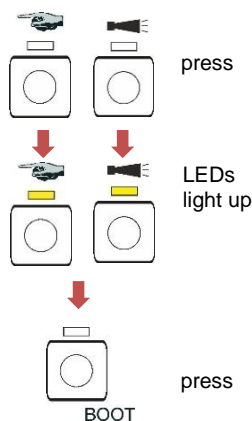


Calling up selection mode on the device

- Open the electronics housing lid.
- Press and hold one of the three function keys **Manual**, **Alarm** or **100%** down throughout the whole process.
- Press the RESET key once.
- Keep the function key pressed down until the yellow LED above the BOOT key lights up.

The device is now in selection mode.

Starting USB communication



- Connect the computer and the Testomat® Modul CL-R with a USB cable.
- Start the Service Monitor program on the computer.
- Press the **Manual** function key.
- Press the **Alarm** function key.
- Confirm by pressing the BOOT key. The LED over the BOOT key goes out.

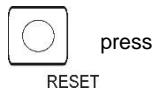
The LEDs above the two function keys light up to show that communication is active.

Entering parameters via the Service Monitor program

Enter the desired parameter in the Service Monitor (description of all possible parameters under section [Adjusting parameters](#) on page 28).

The entered parameters are written straight onto the device with the "Export Data" button, if "Device" is selected.

- Close the program with the "Close" button.
- Disconnect the USB connection between the device and computer.



NOTE

Exiting selection mode

- Press the RESET key to exit selection mode.

How to proceed after reset

The software is loaded again after the reset, and the device carries out ventilation prior to analysis.

Start of measurements

Once you have completed the steps in the [Commissioning](#) section, you can supply the device with power.

- Switch on the device.

In interval operation (continuous operation) the measurement starts automatically after 15 seconds.

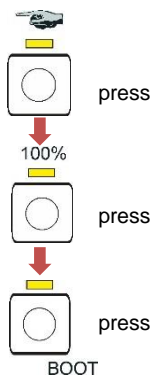
In measurement phase mode, the first measurement is started after a signal on the stop/start input.

Other functions in selection mode

Importing basic programming data from the SD card into the device

- Press the **Manual** function key.
- Press the **100%** function key.
- Press the **BOOT** key.
The yellow LED next to the SD card lights up briefly.

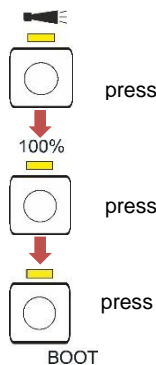
The device then returns to normal interval operation.



Exporting basic programming data from the device onto the SD card

- Press the **Alarm** function key.
- Press the **100%** function key.
- Press the **BOOT** key.
The red LED next to the SD card lights up briefly.

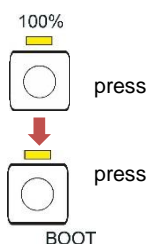
The device then returns to normal interval operation.

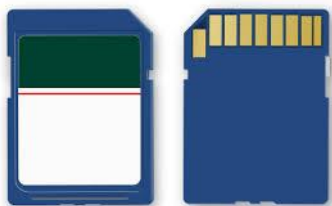


Resetting to factory settings

- Press the **100%** key.
- Press the **BOOT** key.

The device then returns to normal interval operation.





Functions of the SD card

The SD card is used to import and export device settings, to log the error and maintenance messages and to update the firmware.

Caution! Measurement data and error messages are only saved when the SD card is in the device.

To read and change the data on the SD card, you need the [Service Monitor](#) program (see page 27).

Storage of measured values and alarms

Error and measurement files are stored in subfolders separated by year and month:

- One file each for measured values and errors per month is stored in the folder of the year. The file name format is:
`ME<year><month>.csv` for measured values and
`AL<year><month>.csv` for errors/alarms.
- If required, subfolders for the 12 months of the year are created in the folder of the year and one file each for measured values and errors per day is created there. The file name format is:
`ME<year><month><day>.csv` for measured values and
`AL<year><month><day>.csv` for errors/alarms.
- Data is stored in “Comma-Separated-Value” format to allow it to be easily imported into spreadsheet programs and databases.
 - Column 1 indicates measured value “ME” or alarm “AL”.
 - Column 2 shows the indicator used to determine the measuring range.
 - The M1 column contains the designation of the measured quantity (CL for Chlorine).
 - The actual measured value and its unit follow after M2.
 - The devices have no adjustable limit values and only one measuring channel. The columns “M2”, “limit” and “limit value” are included only for reasons of compatibility with other devices.

The storage of measured values and alarms/messages on the SD card is always active as long as it is plugged in.

The file format is ASCII, DOS. The file for measurement data, for example, is created as follows:

```
sep=,
"type", "parameter", "date", "time", "M1", "M2", "meas.value", "unit", "limit", "limit value", "limit", "limit value",
ME,CL2250,24.06.2020,11:54,CL,-,1.50,ppm,limit val.1,0,limit val.2,0
ME,CL2250,24.06.2020,11:56,CL,-,1.80,ppm,limit val.1,0,limit val.2,0
ME,CL2250,24.06.2020,12:51,CL,-,2.25,ppm,limit val.1,0,limit val.2,0
ME,CL2250,24.06.2020,13:33,CL,-,2.33,ppm,limit val.1,0,limit val.2,0
ME,CL2250,24.06.2020,13:55,CL,-,2.45,ppm,limit val.1,0,limit val.2,0
```

In the file, the comma is explicitly set as separator in the first line "sep=," to allow the file to be imported directly into Microsoft Excel. If

OpenOffice/LibreOffice Calc is used, this row appears after the import. It can be deleted. After that comes the prefix, so that the column titles are named in Office programs. This is followed by the actual data.

The file format for messages is similar:

```
sep=,
"error message","date","time",
AL,25 Change pump head 1,24.06.2020,10:26
AL,24 Indicator low,24.06.2020,10:26
```

NOTE

Connection between time and correct data

For the names of the files and the date and time information in the file to be correct, the clock must be set and working. If the battery is depleted or no time is set, the date 1.1.2011, 12:00 is assumed automatically and the data is saved. Data is not lost, as new measured values and errors are appended to the existing files. However, only one file is then written to at a time, since month and day changes do not occur.

Functions of the USB connection

Installing the USB driver

Install the appropriate USB driver on the computer so you can use the USB interface. You can find the VCP driver suitable for the operating system on the www.ftdichip.com internet page.

NOTE

USB connection to several devices

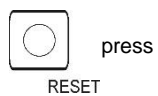
If the same computer is connected to other devices, the driver defines a new COM port for each device!

Establishing a connection between the Testomat® Modul CL-R and the computer

- Connect the computer and the Testomat® Modul CL-R with a USB cable.
- Start the [Service Monitor](#) program on the computer (see page 27).
- Start selection mode on the Testomat® Modul CL-R with both function keys **Manual** and **Alarm** (see [Calling up selection mode on the device](#) on page 22).
- Start the USB communication (see [Starting USB communication](#) on page 22).

The yellow LEDs above the **Manual** and **Alarm** function keys light up when connecting.

Now data can be displayed and processed by the device in the Service Monitor program.



Disconnecting the connection between the Testomat® Modul CL-R and the computer

- Remove the USB cable to disconnect the connection.
- Press the RESET key to return the device to its normal operating mode.

The device carries out ventilation after the reset.

The Service Monitor program

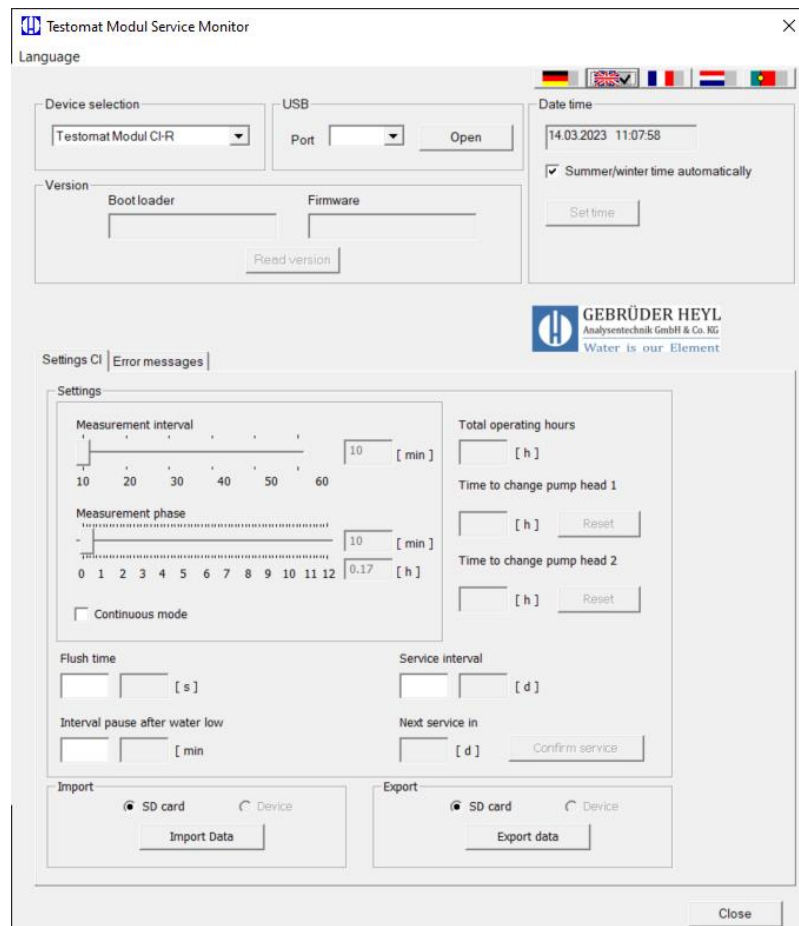
The Testomat® Modul CL-R settings can be displayed and changed with the Service Monitor program (for operating systems from Windows 7 onwards). The program is stored on the SD card of the device.

To work with the Service Monitor, the SD card from the device must be inserted into the computer (see also [Functions of the SD card](#) on page 24) or the device must be connected to the computer that the program is running on, via the USB interface (see also [Starting USB communication](#) on page 22).

Installing the Service Monitor

The Service Monitor program consists of:

- the “TestomatModul.exe” file and
 - the “TestomatModul_CL.cfg” configuration file.
- Copy both files to the target computer.
 - Start the “TestomatModul.exe” file.
 - When USB communication is established, select “Port” under the “USB” field and press the “Open” button.
 - Select the appropriate device under “Device selection”.
 - Load the firmware version into the device under “Read”.
 - Configure your settings.



Selecting language

“German”, “English”, “French”, “Dutch” or “Portuguese” can be selected as a menu language under the “Language” tab.

Adjusting, saving an loading parameters

“Device selection” field

Select the connected device, e.g. Testomat® Modul CL-R.

NOTE

Select device before loading the version

If you change the device selection after loading the version, the serial interface is closed and the USB communication is terminated.

“USB” field

Select the port number used by the computer. It is assigned during the USB driver’s installation.

“Date time” field

The system time is adopted from the connected computer with the “Set time” button.

Automatic switching between summer and winter time can be activated with the “Summer/winter time automatically” check mark.

NOTE

Date and time in messages

The date and time must be set to provide a time stamp in the history of the error messages, maintenance messages and measured values. If the time is not set, the timestamp records *01.01.2011; 12:00*.

“Version” field

The version number and the creation date of the software used (boot-loader and firmware) are read from the device and displayed using the “Read” button.

“Settings” field

Set the operating mode, flush time, total operating hours and the time to change the pump heads.

Operating mode (measurement phase mode/continuous mode)

You can choose between measurement phase mode and continuous mode.

To set the measurement phase mode, adjust the “Measurement phase” slide controller accordingly.

If you want to activate continuous mode, place the check mark next to “Continuous mode”.

“Measurement interval” slide controller

The interval is the time difference between two analyses.

You can enter values within the range from 10 to 60 minutes. The factory default setting is 15 minutes.

“Measurement phase” slide controller

Analyses in the interval set shall be carried out only during this period. Outside of the measurement phase, the device will wait for a start signal and will output a current of 4 mA.

You can enter values within the range from 10 to 12 hours. The factory default setting is 3 hours.

Internal “Flush time”

To guarantee that the water sample being analysed is current, the sampling pipe must be sufficiently flushed beforehand over its entire length.

Flushing is carried out by simultaneously opening the inlet and outlet valves of the device.

- You can enter values in the range of 0 to 180 seconds. The factory default setting is 0 seconds.
0 seconds means that no internal flushing should take place.

“Interval pause after water shortage”

If the instrument detects a lack of water during an analysis, the measurement is repeated twice before an alarm is issued.

Set the time until the next repetition here.

- You can enter values in the range from 0 to 180 minutes. The factory default setting is 0 minutes.
0 minutes means that there is no pause between repetitions.

“Total operating hours” display

The display shows the device’s total operating time in hours.

“Time to change pump head 1” display

The display shows the operating time of pump head 1 in hours. When the display reaches “0”, pump head 1 shall be replaced.

The maintenance message “Change pump head 1” is logged.

To reset the display to 150h, acknowledge the maintenance message or press the „Reset” button next to the display (see [Maintenance message pump head](#) on page 46).

“Time to change pump head 2” display

The display shows the operating time of pump head 2 in hours. When the display reaches “150”, pump head 2 shall be replaced.

The maintenance message “Change pump head 2” is logged.

To reset the display to 150h, acknowledge the maintenance message or press the „Reset” button next to the display (see [Maintenance message pump head](#) on page 46).

“Service interval” field

Set the maintenance interval in days here, if you want to be reminded about regularly maintaining the device (see also [Maintenance message](#) on page 42). Load the maintenance interval into the device using the “Confirm service” button.

- You can define a maintenance interval that reminds you about regularly maintaining the device. You can enter values in the range of 0 to 365 days.

The factory default setting is 0 days.

0 means that no maintenance message should occur.

You can see when the next service is due under “Next service in”.

The “Maintenance” message is logged.

“Import” field

All settings are loaded into the service monitor with the “Import Data” button. Select whether the data from a file (SD card) or from the connected device should be loaded via USB communication.

The basic programming data on the SD card is in the “TestomatModul_CL.cfg” configuration file.

“Export” field

When you have changed the settings, you can save it onto the SD card or into the connected device with the “Export Data” button. Select whether you want to load the data onto an SD card, or straight into the device via USB communication.

The basic program data is written into the “TestomatModul_CL.cfg” configuration file when using an SD card.

Saving and loading parameters

a) when programming a device via the USB

After the variables have been imported from the device using the “Import Data” button, they are displayed in the output field (grey). These variables can be edited in the input field (light).

The changed variables are then transferred to the device with the “Export Data” button. The new values then appear in the output field.

b) when programming a SD card:

After the variables have been read from the SD card using the “Import Data” button, they are displayed. This variable can be edited in the input field (light).

The changed variables are then transferred to the SD card with the “Export Data” button.

“Error message” tab

The error history is loaded from the device and displayed in the “Error history” field when you press the “Read” button. You can see when error and maintenance messages have occurred.

The error list is cleared from the window with the “Delete” button.

The SD card errors and maintenance messages are not displayed.

Example: Changing the measurement interval in the Service Monitor for Testomat® Modul CL-R

1st option: Directly on the device via the USB interface

- Switch the device to selection mode (see [Calling up selection mode on the device](#) on page 22).
- Connect the computer with the USB socket of the device.
- Start the “TestomatModul.exe” program on the computer.
- Start the “USB communication” function with the **Manual** and **Alarm** keys and the BOOT key (see [Starting USB communication](#) on page 22).
- Select the USB port in the service monitor and press the “Open” button.
- Select the appropriate device under “Device selection”.
- Load the firmware version into the service monitor using the “Read version” button.
- Select “Device” as a data target under the “Import” field and press the “Import Data” button.
The data from the device is displayed under “Settings”.
- Set the desired “measurement interval” with the slider.
- Select “Device” as a data target under the “Export” field and re-store the data with the “Export Data” button.
- Close the service monitor with the “Close” button.
- Disconnect the USB connection.
- Exit the selection mode with the RESET key.

2nd option: Using the SD card on the computer

- Remove the SD card from the device and insert it into the computer.
- Start the “TestomatModul.exe” program.
- Select “SD card” as a data target under the “Import” field and press the “Import Data” button.
The data from the device is displayed under “Settings”.
- Set the desired “measurement interval” with the slider.
- Select “SD card” as a data target under the “Export” field and re-store the data with the “Export Data” button.
- Remove the SD card from the computer and insert it into the device again.
- Switch the device to selection mode (see [Calling up selection mode on the device](#) on page 22).
- Import the data in selection mode from the SD card to the device (see [Importing basic programming data from the SD card into the device](#) on page 23)
- Exit selection mode with the RESET key.

Description of the signal inputs and outputs



Switching of the signal input

Switching with external voltage will damage the device!

- Switch the control input “STOP/START” only with *isolated* contacts!

Control input STOP/START

In measurement phase mode, a measurement phase can be started with an impulse at the control input. The input must be closed for a short time for this purpose.

In continuous mode, the start of the analysis can be prevented. If the input is open, the start of analyses is released. If the input is closed, the start of an analysis is blocked. In this case, an analysis will start as soon as the input has opened.

Function	Contact type	Testing duration	Action
STOP/START External analysis stop (e.g. via flow monitor or process control)	Normally open (isolated)	None	While the contact is closed at the input, no analyses are performed

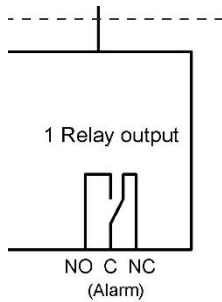
If the control input is active, an analysis is prevented from starting, for example due to an interval having elapsed. This may be required, if the system lacks water. However, any analysis already started will not be suspended. The analysis is completed, and the device reverts to standby mode.



flashes

Where the signal is present, the LED above the **Manual** function key flashes. If the signal is deleted, a new analysis starts immediately.

Accordingly, a short impulse on the control input can help trigger an analysis remotely.



Fault signal output “Alarm”

The “Alarm” output is an isolated relay changeover contact. During fault-free operation, the contact between the terminals NO - C is closed and opened between NC - C. In the event of a fault or voltage failure, the contact between the terminals NO - C is opened and closed between NC - C.

Current output 4-20 mA

The current output supplies the measurement value to the current input of the connected master controller.

NOTE

Loading the current loop

The maximum load of 500 Ohm must not be exceeded!

In the event of faults and very long lines (around 20 m), the use of a shielded cable is recommended.

Calculation of output currents

How is the current calculated for a specified measurement value?

Function
4-20 mA

$$\text{current} = \frac{\text{measurement value}}{\text{measurement range upper limit}} \times 16 \text{ mA} + 4 \text{ mA}$$

For a specific calculation see section [Measurement calculation](#) on page 11.

NOTE

Accuracy of the measured value output

Please calculate the measured values from the output current to a max. resolution of 0.1 ppm.

Serial interface

The serial RS232 interface transfers measurement data and alarms or notifications in plain text or ASCII in CSV format. It is always active. The baud rate is set to 9600.

Transmission is in the 8 bit format, 2 stop bits, no parity.

A new measurement value is transmitted as soon as it has been determined. New alarms are transmitted via the serial interface and some alarms even when the alarm has been ended (see [Error messages and troubleshooting](#) on page 34).

Notification format

The messages are stored in "Comma Separated Value" format:

- Field separator is a comma.
- Decimal separator is a full stop.
- Each data set is started with the ASCII characters "02" <STX> and terminated with "03" <ETX>.
- Notifications and measured values can be distinguished by evaluating the first characters: If "ME" is read, it is a measured value; with "AL", it is an alarm or notification.
- This corresponds to the format of the Testomat 2000® data logger.
Even though the device does not have a limit value function, the same fields are transferred for compatibility reasons.

Example of measured value:

```
<STX>ME,CL2250,18.04.2019,10:59,CL,-,0.3,ppm,limit  
val.1, 0,limit val.2,0<ETX>
```

Examples of notifications:

```
<STX>AL,turbidity,01.08.2013,07:30<ETX>  
<STX>AL,turbidity inactive,01.08.2013,07:35<ETX>
```

Remote control via RS232 interface

Testomat® Modul CL-R can process four commands (IMPORT, EXPORT, CS_ERR and SW_RST), which are described below.

Caution!

Only the IMPORT command can put the Testomat® Modul CL-R into configuration mode. This is only possible during the measurement pauses. If the IMPORT command is sent to the unit during a measurement, it will be ignored. Therefore, the remote terminal must be provided with a TIMEOUT for the IMPORT command.

The IMPORT command

The IMPORT command is used to put the unit into configuration mode and read out the unit's parameters. The sequence to be sent by the control unit must be structured as follows:

```
"<STX> | IMPORT | <CSL><CSH><ETX>"
```

Since this command does not contain any variables, the checksum is constant. Therefore, the string to be transmitted looks like this:

```
"<STX> | IMPORT | 4BD8<ETX>"
```

The Testomat receives this string, forms the checksum to be able to verify the transmission and then sends the following response:

```
"<STX> | IMPORT | BL_VER=<VAL> | FW_VER=<VAL> | PUMP_1=
<VAL> | PUMP_2=<VAL> | THOURS=<VAL> | SRVINT=<VAL> | SRVCNT
=<VAL> | SUMWIN=<VAL> | FLSH_T=<VAL> | INTV_T=<VAL> |
MPHASE=<VAL> | CONT_M=<VAL> | IP_AWL=<VAL> | <CRCL><CRCH>
<ETX>"
```

List of values (<VAL>) that the individual variables can assume (and their possible value ranges):

Bootloader Version	"BL_VER=00 22.02.18"
Firmware Version	"FW_VER=284-004 05.07.23"
Pump 1	"PUMP_1=163" 0 - 540000s (150h)
Pump 2	"PUMP_2=165" 0 - 540000s (150h)
Total Operational Hours	"THOURS=0" to "THOURS=4294967295"
Service Interval Days	"SRVINT=0" to "SRVINT=200"
Next Service Days Counter	"SRVCNT=0" to "SRVCNT=200"
Auto Summer Time Adjust	"SUMWIN=0" or "SUMWIN=1"
Flush Time Internal	"FLSH_T=0" to "FLSH_T=180"
Interval Pause Time	"INTV_T=0" to "INTV_T=255"
Measurement phase	"MPHASE=10 to MPHASE=720" (minutes)
Continous mode	"CONT_M=0" oder " CONT_M=1" (on/off)
Interval Pause After Water Low	"IP_AWL=0" to "IP_AWL=180"

The EXPORT command

The EXPORT command is used to write parameters to the unit.

The command must be structured as follows:

```
"<STX> | EXPORT | SRVINT=<VAL> | SUMWIN=<VAL> | FLSH_T=
<VAL> | INTV_T=<VAL> | MPHASE=<VAL> | CONT_M=<VAL> | RST_P1
=<VAL> | RST_P2=<VAL> | IP_AWL=<VAL> | <CSL><CSH><ETX>"
```

List of values (<VAL>) that the individual variables may assume (and their possible value ranges):

Caution! Values outside the specified range lead to malfunctions of the Testomat® Modul CL-R.

Service Interval Days	"SRVINT=0" to "SRVINT=200"
Auto Summer Time Adjust	"SUMWIN=0" or "SUMWIN=1"
Flush Time Internal	"FLSH_T=0" to "FLSH_T=180"
Interval Pause Time	"INTV_T=0" to "INTV_T=255"
Measurement phase	"MPHASE=10 to MPHASE=720" (minutes)
Continous mode	"CONT_M=0" or "CONT_M=1" (on/off)
Reset pump 1 run time	"RST_P1=0" or "RST_P1=1" (not delete/delete)
Reset pump 2 run time	"RST_P2=0" or "RST_P2=1" (not delete/delete)
Interval Pause After Water Low	"IP_AWL=0" to "IP_AWL=180"

The command CS_ERR

The command CS_ERR (checksum error) is only sent by the unit or the remote station (e.g. PLC) if one of the other commands was not received correctly. This is the case if the received checksum does not match the calculated checksum. After sending or receiving this command, the remote terminal of the unit must send one of the commands IMPORT, EXPORT or SW_RST again, depending on the requirement.

Since this command does not contain any variables, the checksum is constant. Thus, the string to be transmitted looks like this:

```
"<STX>|CS_ERR|8C25<ETX>"
```

The command SW_RST

The SW_RST (software reset) command exits the configuration mode of the unit and performs a RESET. After the RESET, the unit starts with the new settings.

The sequence to be sent by the control unit must be structured as follows:

```
"<STX>|SW_RST|<CRCL><CRCH><ETX>"
```

Since this command does not contain any variables, the checksum is constant. Therefore, the string to be transmitted looks like this:

```
"<STX>|SW_RST|1D62<ETX>"
```

Formation of the checksum

To form the checksum, all characters are taken into account that lie between <STX> and <CSL>. The algorithm for checksum formation is borrowed from the MODBUS protocol. For communication between Testomat and the remote station, both units must be able to use the protocol described here, including checksum formation. On the website www.modbus.org the programmer can download the document "Modbus_over_serial_line_V1_02.pdf". The algorithm for creating the checksum is described exactly here.

Further explanations on programming

Interface parameters to be set:

- 9600 baud,
 - 8 bit,
 - 2 stop bits,
 - no parity,
 - no hardware flow control
-
- All characters are transmitted as ASCII characters!
 - The transmitted strings begin with STX (0x02, start of transmission) and end with ETX (0x03, end of transmission). STX and ETX are the only non-representable characters in this protocol.
 - All sequences shown are in inverted commas (e.g. "5E"). These indicate transmission as an ASCII character string. Individual ASCII characters are placed in inverted commas in this section (e.g. '5').
 - Since the characters STX and ETX cannot be represented, we use as notation <STX> (corresponds to the value 0x02) and <ETX> (corresponds to the value 0x03).
 - The values of the transmitted parameters are also symbolised in the triangular brackets. Depending on the variable and its possible value range, the value <VAL> is composed of the following characters: '0', '1', '2', '3', '4', '5', '6', '7', '8', '9'; e.g.: "0" or "125".
 - The delimiter '|' is used to separate the individual data. It corresponds to the value 124 of the ASCII table.
 - To check the data transmission, a checksum is created and transmitted. This checksum consists of a low byte (CSL, checksum low) and a high byte (CSH, checksum high). The result of the checksum is transmitted in ASCII format. This means that, for example, with a hexadecimal value of 0x5E for the low byte, "5E" is transmitted in the character string. The notation in the sequences shown here is <CSL> and <CSH>, in the above example, "5E" would then be found in the string for <CSL>. The remote terminal receives the answer from the Testomat® Modul CL-R, calculates the checksum from all characters between <STX> and <CSL> and compares the calculated checksum with the checksum transmitted by the unit. If there is equality, the transmission is OK.

Error messages and troubleshooting

Temporary faults



If a water shortage or if water turbidity or dirt contamination occurs, the **Alarm** key flashes. A further analysis is started after the time set under "Interval pause after water shortage" (see ["Interval pause after water shortage"](#) on page 29).

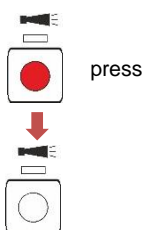
If the cause of the error has been corrected, analyses are performed again with the set measurement interval.



If the error is still present, the **Alarm** button lights up and the device goes into standby. The alarm must be acknowledged before a new measurement is started.

Error messages

Acknowledging the alarm:



If the **Alarm** key lights up red or flashes, an error has occurred. For most errors, no further analyses are performed (see table below). The respective error is recorded on the SD card. The alarm relay switches and reports the error to the master controller. As a result, the service technician is called to the device and determines which error is present either by reading the SD card or by using a computer at the USB interface. Only after the error has been eliminated, the alarm is acknowledged, and the device can perform analyses again.

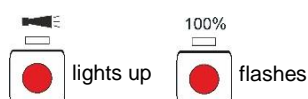
Once an alarm has been acknowledged after an interval operation has been stopped, the analysis can start.

Error number/error message	Description, possible causes	Reaction of the device	Solution, troubleshooting measures
07 SD Card Fault	SD card defective or full. No data logging is possible!	Interval operation is continued	Replace the SD card.
03 RTC bus error	The connection to the clock is interrupted.	Interval operation is continued	The device must be repaired so that the time stamp is correct.
04 RTC data invalid	The device has been switched off and the clock's buffer battery is empty.	None	Replace the battery; The date and time must be re-entered via the Service Monitor after the battery change.
30 Fault dosing pump 1	Dosing pump 1 is defective	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> Check the cable to the pump to ensure a correct connection Replace the pump and enter the new run time

Error number/error message	Description, possible causes	Reaction of the device	Solution, troubleshooting measures
31 Fault dosing pump 2	Dosing pump 2 is defective	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> • Check the cable to the pump to ensure a correct connection • Replace the pump and enter the new run time
33 Fault optics LED1	Error in the optical unit (light source defective)	Interval operation is stopped Measurement phase is cancelled.	Change the measurement chamber mounting
27 Fault optics LED2	Error in the optical unit (light source defective)	Interval operation is stopped Measurement phase is cancelled.	Change the measurement chamber mounting
82 Fault optics BPW	Error in the optical unit (receiver defective)	Interval operation is stopped Measurement phase is cancelled.	Change the measurement chamber mounting
80 Fault optics Imin	Automatic zero-point adjustment at stop not possible	Interval operation is stopped Measurement phase is cancelled.	Avoid extraneous light
81 Fault optics Imax	Automatic zero-point adjustment at stop not possible	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> • Clean sight glasses • Change the measurement chamber mounting
34 Fault Turbidity	The water is too turbid/soiled	Interval operation is stopped Measurement phase is cancelled.	Install an upstream water filter
35 Fault soiling	The sight-glass windows are soiled	Interval operation is stopped Measurement phase is cancelled.	Clean the sight-glass windows
37 Reagent low	Reagent stock has decreased to 10%	Interval operation is continued	See Reagent shortage on page 40
12 Meas. range exceeded	Measurement scope is exceeded	Interval operation is stopped	<ul style="list-style-type: none"> • Check measuring chamber and drain hoses for correct installation/blocking • Are all plugs present and sit correctly?

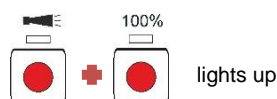
Error number/error message	Description, possible causes	Reaction of the device	Solution, troubleshooting measures
38 Water low	Inlet pressure is too low	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> • Check the water intake • Connector at the inlet valve is corroded (valve is blocked) • Clean the filter sieve and replace the valve block • Remove the pressure controller valve body • Outlet valve blocked or defective. Clean or replace the valve • Inflow rate must be at least 400 ml/min
39 Ext. light influence	External light penetrates the measurement section	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> • Avoid sunlight • Hardware problem. Send the device for repair
66 Fault auto remove air	Automatic venting has failed	Interval operation is stopped Measurement phase is cancelled.	<ul style="list-style-type: none"> • Possible causes can be problems with the dosing pump, optics, cloudiness, dirt contamination, analysis error or water shortage.

Reagent shortage



If the reagent stock is only sufficient for less than 50 analyses, the **100%** key flashes, the **Alarm** key lights up and the alarm relay switches. The interval operation is continued.

- The error can be acknowledged by pressing the **Alarm** key. The **100%** key continues to flash.
- Only after the bottle has been replaced, the **100%** key should be pressed for more than one second.

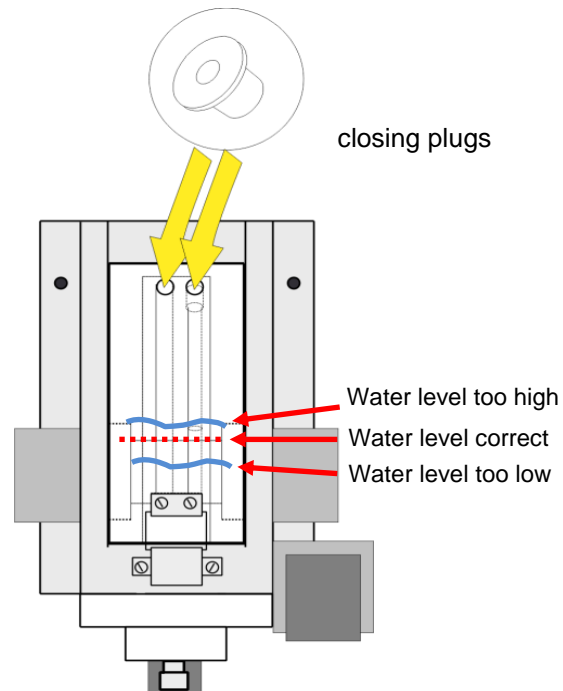


If the reagent stock is depleted, the **100%** and **Alarm** keys light up, the interval operation is stopped, and the error is recorded in the history. The alarm relay switches and reports the error to the master controller.

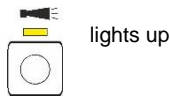
- When the bottle has been replaced, press **100%** key for more than one second. This also clears the alarm.

Correct water level in the measuring chamber

Reagent quantity and water quantity must be correct. Otherwise it will result in incorrect measurements.



Maintenance message



Acknowledge the maintenance:



If the LED above the **Alarm** key lights up yellow, maintenance carried out by a service technician is required. The interval operation is continued. The respective message is recorded on the SD card. The alarm relay does not switch.

The service technician determines which maintenance work has to be performed by using a computer at the USB interface and then performs the maintenance work.

When this has been completed, he or she acknowledges the maintenance message by pressing the **Alarm** key for 3 seconds. Now, he or she presses the **Manual** key and the device returns to the interval operation.

Maintenance message	Description	Reaction of the device	Measures
13 Service exceeded	The maintenance interval set by the user has been exceeded. The device must undergo maintenance.	Interval operation is continued	After you have performed the maintenance, acknowledge the maintenance message. A new maintenance interval is started.
25 Change pump head 1	The operating time of pump head 1 has been exceeded. It must be replaced.	Interval operation is continued	After you have replaced the pump head, acknowledge the maintenance message. As a result, the counter for the pump run time is re-started.
26 Change pump head 2	The operating time of pump head 2 has been exceeded. It must be replaced.	Interval operation is continued	After you have replaced the pump head, acknowledge the maintenance message. As a result, the counter for the pump run time is re-started.

Alarm and maintenance at the same time

NOTE

If an alarm and maintenance work are both pending at the same time, the **Alarm** key lights up red (for alarm) and the yellow LED lights up above the key (for maintenance).

Maintenance

NOTE

Required maintenance measures

- Regular maintenance is necessary to ensure trouble-free operation of the instrument!



CAUTION

Cleaning measures

- Never use organic solvents to clean the measuring chamber or other plastic parts!
- Please observe the safety regulations when handling cleaning agents!
- During the course of continuous operation, a coloured film may form on the sight-glass windows. This firmly adhering film can be easily removed using isopropanol.
- Regularly check the sight-glass windows. For difficult water types, the films must be removed from the sight-glass windows every 1 to 2 weeks in order to prevent measurement disruptions.

Cleaning intervals

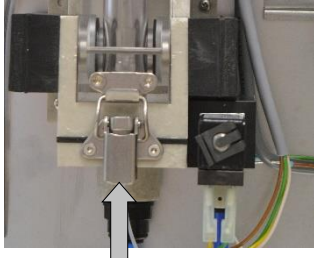
Maintenance work	Monthly	Quarterly	Semi-annually	Annually
Cleaning sight-glass windows	X			
Cleaning measuring chamber / measuring chamber holder	X			
Cleaning the receiver optics			X	
Cleaning the controller/filter housing		X		
Cleaning the waste water line		X		
Checking the dosing pump incl. suction and pressure hoses			X	
Checking electrical and hydraulic connections			X	
Renewing the sealing kit (40124) and sight-glass windows				X

Service instructions

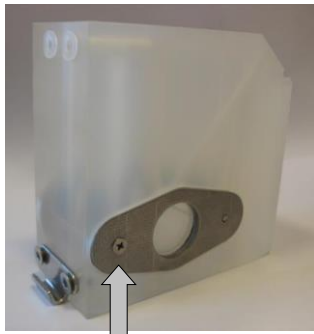
The surface of the instrument has not been treated. Therefore, soiling caused by indicators, oil or grease should be avoided. However, if the housing becomes soiled, please clean the surface with isopropanol (never use other solvents).

Cleaning of the measuring chamber and the sight-glass windows

Cleaning interval: monthly



①



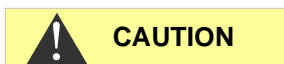
②

- Switch off the device or press the **Manual** key to interrupt measuring mode and put the device in standby mode. If a measurement is currently being carried out, wait until the measurement has been completed.
- Check that the measuring chamber is completely emptied.
- Connect the manual valve of the secondary line to the Testomat® Modul CL-R.
- Release the spring lock ①, tilt the measuring chamber upwards and take it out.
- Remove both the sight-glass holders ② and then remove the sight-glass windows for cleaning.
- Remove the film on the sight-glass windows with isopropanol.
- Clean the measuring chamber with 10 percent hydrochloric acid and then rinse it thoroughly.
- Reinsert the sight-glass windows after cleaning and fix them in place with the sight-glass holders ②.
- Insert the O-ring seals and be careful to ensure correct fitting in the groove.
- Put the measuring chamber back in place by tilting the unit and secure it with the spring lock.

Cleaning the filter housing

Cleaning interval: quarterly

- Connect the manual valve of the secondary line to the Testomat® Modul CL-R.
- Press the **Manual** key and wait until the current measurement has finished. If a measurement is currently being carried out, wait until the measurement has been completed.
- Switch off the device.
- Remove the hose connections on the filter housing.
- Unscrew the supply nozzles.
- Remove and clean the seal, spring and filter.
- Remove the retaining pin and pull it out of the flow controller.
- Remove the flow controller valve body.
- Clean the filter housing with water or isopropanol and reconstruct it.
Ensure that you insert the filter sieve with the top facing down!
- Attach the hose connections to the filter housing.

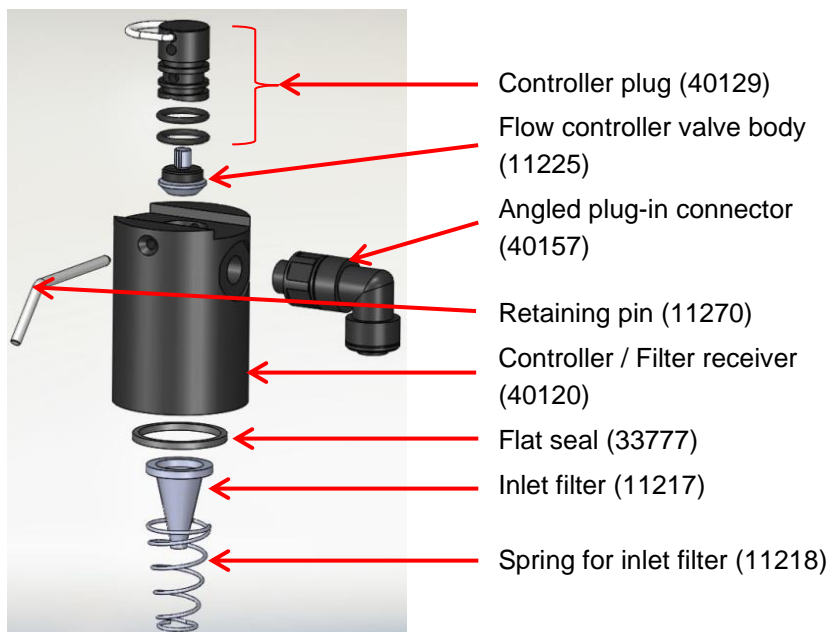


CAUTION

Observe the following during maintenance measures

Water ingress at the sealing points may lead to the device components being damaged!

Controller / Filter receiver complete (article no. 40125) consisting of:



NOTE

Information on cleaning intervals

Cleaning intervals for the measuring chamber and filter housing must be adjusted to the water that is to be analysed. With difficult water types, it may be necessary to choose a cleaning interval shorter than monthly. If the water is not contaminated, the maintenance interval can also be extended. Maintenance intervals, however, should never be longer than twice the time recommended here.

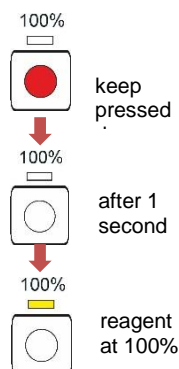
Changing an empty reagent bottle

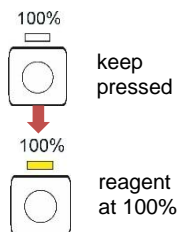
Replace a reagent bottle, as described under section Inserting the reagent bottle on page 18.

Set the reagent reservoir to 100% again.

- Press the **100%** function key and keep it pressed down. The key that lights up when there is a shortage of reagent goes out after 1 sec.

When the yellow LED lights up, the reagent reservoir is set to 100%. The yellow LED goes out again after releasing the key.





Replacing a reagent bottle without a shortage notification

You can also replace the reagent bottles, if a storage message has not yet appeared, e.g. if the reagent reservoir is low or the reagent's expiry date has been exceeded.

Replace a reagent bottle, as described under section Inserting the reagent bottle on page 18.

Set the reagent reservoir to 100% again.

- Press the **100%** function key and keep it pressed down until the yellow LED above it lights up.

The reagent reservoir has been set to 100%.

Maintenance message pump head

During operation, the effective run time of both pump heads is counted. When a run time of 150 hours is reached, the maintenance message 25 or 26 for the pump head appears (see chapter Maintenance message on page 42). During normal operation (analysis interval, every 15 min), this run time is achieved after approximately 2.5 years or 81000 analyses.

NOTE

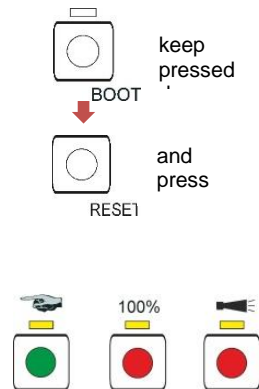
Maintenance interval for the pump head

We recommend replacing the pump head after 2 years as the performance of the pump head can decrease due to wear-and-tear. Always replace the pump head if the maintenance message 25 or 26 is displayed.

Descriptions for how to maintain and replace the PeriClip® pumps can be found in the service manual under "Replacing the dosing pumps" on page 11 and "Replacing the pump head" on page 12.

Firmware update

- Download the new firmware for the Testomat® Modul CL-R from the Heyl website download pages (www.heylanalysis.de).
- Save the new firmware in the SD card's root directory.
- Insert the SD card into the device.
- Keep the BOOT key pressed down.
- Briefly press the RESET key.



The firmware update starts. During the firmware update, the red LED lights up next to the SD card plug-in slot (indicates that the boot-loader is active).

Initially, only the **Manual** function key flashes green every 2 seconds and then lights up permanently, whereupon the next LED begins flashing. The process repeats until the three function keys and the LEDs above them light up simultaneously, and then go out.

The firmware update is now complete. The device starts automatically with the new operating software. The complete firmware update takes approx. 1 minute.

Then, check the settings you configured with the Service Monitor program.

Firmware update error list

NOTE

Is there a firmware update error?

These errors can be distinguished by the red LED next to the SD card:

- If the LED lights up, the bootloader is active, and the error concerned occurred during the firmware update.
- If the LED is inactive, it is an error after the self-test.



The error category is based on the number of simultaneously flashing LEDs and function keys on the control circuit board.

- **5 LEDs flash quickly:** SD card cannot be read. Replace the SD card. If the attempted replacement fails, there is a defect on the control circuit board. Contact your service technician or the support team, the device needs to be repaired.
- **3 or 4 LEDs flash quickly:** Defect on the control circuit board. Contact your service technician or the support team, as the device needs to be repaired.
- **2 LEDs flash quickly:** The file for the firmware update was found but is invalid or defective. Download the file again (www.heylanalysis.de).
- **1 LED flashes quickly:** Problem with SD card (write protection, formatting).
- For the Testomat® Modul CL-R, the filename should correspond to the following format: "184-001.UPD", where "001" is the version

number, which increases incrementally as new versions are released.

- **LEDs do not light up one after another:** The sequence is interrupted and starts from the beginning: This means that during the programming, an error was detected, and an attempt was made to resolve the error by repeating the update process. The entire programming process is repeated up to five times. For each repeat, the entire programming process is relaunched from the start. If, after five attempts, it is still impossible to carry out a successful update, the LEDs show an error matching the previous description. The device or the control circuit board requires repair. Also send – particularly in this case – the content of the log file on the SD card "update.txt" with the item or enclose the SD card with the device.
- In normal circumstances, a firmware update is completed within approx. 1 minute.

SD card defective or full (SD Card fault)

If this error occurs, the **Alarm** function key lights up. The alarm relay switches. Measurements are continued.

- Check the SD card and replace it if required.

Optional display for measured value display



NOTE

Description

A display module can also be plugged onto the control board for the measured value display (see [Additional accessories](#) on page 52).

The programming menu cannot be called up via the display. It is only designed for the measured value display. Use the Service Monitor to program the device. (see [The Service Monitor program](#) on page 27).

Risk of damage to the display

Only plug the display onto the control board for long-term use. Repeated plugging and unplugging can cause damage to the contacts, resulting in display failure. Disregard will result in the termination of the warranty service.

Installation

- Switch the device off.
- Carefully plug the display into the designated slot on the main board (see [Functions of the operating and display elements](#) on page 20).
Make sure that all contacts click into place properly.

Notes on operation

When the device is switched on with the display plugged in, the installed software version is displayed during the boot process. This allows you to visually check the current software version after a software update.

After a measurement has been completed, the measurement result is shown in the selected display unit. The display value is retained until the end of the next measurement and is then updated to the new measured value.

If a fault occurs during the last measurement, the display shows "x x x x x selected display unit". If it is a temporary fault, the Alarm function key flashes at the same time (see [Temporary faults](#) on page 38). In this case, the device will start a new measurement once the programmed analysis interval has expired.

If the error is still present, the indication on the display remains and the Alarm function key remains illuminated. In this case, no further measurements are made during programmed analysis interval and the device switches to standby mode. If the fault is no longer present, the measurement result is shown on the display once the measurement has been completed and the device switches back to normal operating mode.



If a display is mounted and the service monitor is used, status messages will appear in the display.

Status message	Description
Communication PC <-> Testo module	Connection successful
Import OK	Successful import of data from the device to the service monitor
Export OK	Successful export of data from the service monitor to the device
Set date and time OK	Date and time sent from the service monitor to the device

NOTE

Measurements above 5 ppm

Attention! At concentrations > 5 ppm, 5.0 ppm is displayed.

Testomat® Modul CL-R spare parts and accessories

Caution!

Should you send your Testomat® Modul CL-R in for maintenance, make sure that the measuring chamber has been emptied and the reagent bottles have been removed from the device. In addition, rinse the PERIClip pump with water to remove residual reagents.

Art. no.		Pressure controller
40125		Controller / Filter receiver, complete
40120		Controller / Filter receiver
40129		Controller plug T2000, complete
11225		Flow controller valve body
11270		Retaining pin 3x50 / 135 degree
11217		Inlet filter 19,5dx25
11218		Spring for inlet filter
40121		Inlet connector
40153		Screw-in connector G 1/4"
40150		Screw-in connector G 1/8"
		Measuring chamber
33777		Flat seal
40244		Sight-glass window for shortened measuring section
40176		Sight-glass holder
33253		Bolt M3x40, A2, DIN 965
40032		Latch fastener TL-17-201-52
11210		Plug for measuring chamber
40378		Measuring chamber with shortened measuring section, tested
		Measuring chamber holder
37856		Measuring chamber holder DUO
40050		Magnetic stirrer
40186		Screw-in connector 3/8" -10
34620		Solenoid valve, 2/2-way
		Dosing pump PERIClip®
270430		Dosing pump PERIClip, SP
40362		Pump head PERIClip, SP
		Bottle connection/Suction device
37644		Screw cap with insert for 500 ml bottle
		Instrument spare parts
31271		Fuse G-M, 5x20mm, M 1 A
37855		Base circuit board T-MU_GP_Chlor
37805		Control circuit board T-MU_Control
37734		Cable gland M16 x 1,5
37735		Nut M16x1,5 for cable gland
37832		Ribbon cable 2 x 7 pole
40060		Cable loom 2V for T2000
40062		Cable loom 2P for T2000
32187		Outlet funnel with snap lug
37774		Spacer ring for drain funnel
37798		Cover

Art. no.	Installation
40153	Inlet for Testomat® Modul TH D=6
37581	Pipe, PE, D=6 d=4 L=5 m (5 m supply hose with 6 mm external diameter)
35715	Outlet hose 12 x 15 x 2000 mm (2 m outlet hose with 12 mm internal diameter)

Reagents

Reagent type	Art. no.:
Reagent set Chlorine F (free)	156234
Reagent set Chlorine T (total)	156239

Additional accessories

Art. No.	Designation
040187	Connector set: Cock, hoses, reducers
130010	Mini irrigator type R for Testomat devices
270356	Service set Testomat Modul CL-R including flow controller valve body
270410	MepuClip booster pump
100490	Standard SD card
040123	Conversion kit for water intake *)
37764	OLED display module, pluggable, complete

***) Conversion kit for water intake, Art. No. 040123**

When using fabric pressure hoses (e.g. for existing installations), please replace the plug connection on the controller and filter housing for a plug for the quick-release coupling (not included in the delivery scope).

A current device overview of the available accessories can be found in details in our delivery scope in the download section of our website (www.heylanalysis.de).

Technical data

Power supply:	24 VDC The device is protected against reverse polarity.
Power consumption:	max. 1 A, without external load
Protection class:	I
Degree of protection:	IP 43 (with cover), IP 40 (without cover)
Conformity:	EN 61326-1, EN 61010-1 BS EN IEC 61326-1, BS EN 61010-1+A1
Ambient temperature:	10 - 40 °C
Measuring range:	0 - 5 mg/l (total chlorine or free chlorine) See section Performance specifications on page 10
Current interface:	max. load 500 Ohms
USB device interface:	Type Mini-B (connector); USB 2.0 Full speed
SD Card:	SD or SDHC cards with a maximum capacity of 32GByte are suitable. The card must be FAT or FAT32 formatted.
Relay contact load:	max. 35 VAC / 60 VDC; max. 4 A
Battery:	Lithium CR2032
Dimensions:	W x H x D = 270 x 350 x 147 mm
Weight::	With Cover 5300 g Without Cover 4350 g



Water connection	
Operating pressure:	1 to 8 bar / 1×10^5 to 8×10^5 Pa or 0.3* to 1 bar / 0.3×10^5 to 1×10^5 Pa (Remove flow controller valve body 11225!)
Water inlet:	Opaque pressure hose with external diameter 6 mm
Water outlet:	Hose with internal diameter 12 mm
Water temperature:	10 - 40 °C

We reserve the right to make technical changes without notice in the interest of constantly improving our products!

Conformity Declaration



EC Conformity Declaration



for the following product

Testomat® Modul CL-R

Process photometer module for chlorine parameterisable via RS232

We hereby confirm that the above product conforms to the principal health and safety regulations laid down in the EC Directives 2014/30/EU and 2014/35/EU.

This declaration applies to all units produced in accordance with the attached manufacturing documents which are a constituent part of this declaration.

The product was assessed with reference to the following standards:



EN 61326-1: Electrical equipment for measurement, control and laboratory use - EMC requirements

EN 61010-1: Safety requirements for electrical equipment for measurement, control and laboratory use



BS EN IEC 61326-1 Electrical equipment for measurement, control and laboratory use. EMC requirements. General requirements

BS EN 61010-1+A1 Safety requirements for electrical equipment for measurement, control, and laboratory use. General requirements

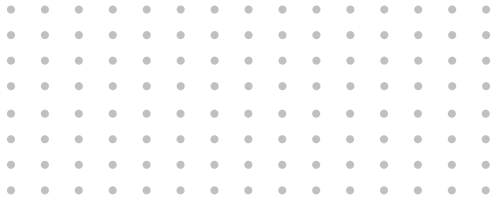
This declaration is made on behalf of

GEBRÜDER HEYL
Analysentechnik GmbH & Co. KG
Orleansstraße 75b
31135 Hildesheim

by

Jörg-Tilman Heyl
General Manager

Hildesheim, 07/12/2021



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Testomat-Modul_CL-R_EN_230710



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